

Removal and Installation of Side Windows of Coupé Roof

Job No.

79-10

Model 230 SL

Removal:

1. Place the coupé roof on a clean support (felt or similar material) with the top facing downward.
2. Use a drift to knock out the pin (Fig. 79-10/1).

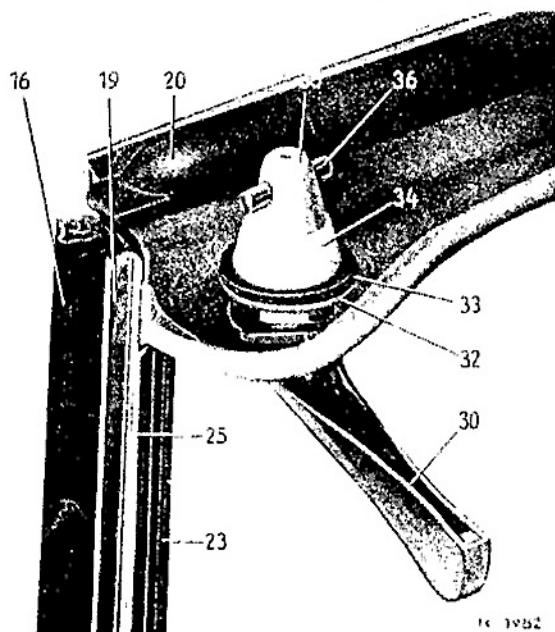


Fig. 79-10/1

- 16 Weatherstrip
- 19 Sealing rail
- 20 Lower sealing
- 23 Window reveal molding
- 25 Interior ornamental molding
- 30 Locking handle
- 32 Washer
- 33 Washer
- 34 Spacer ring
- 35 Protective cap
- 36 Pin

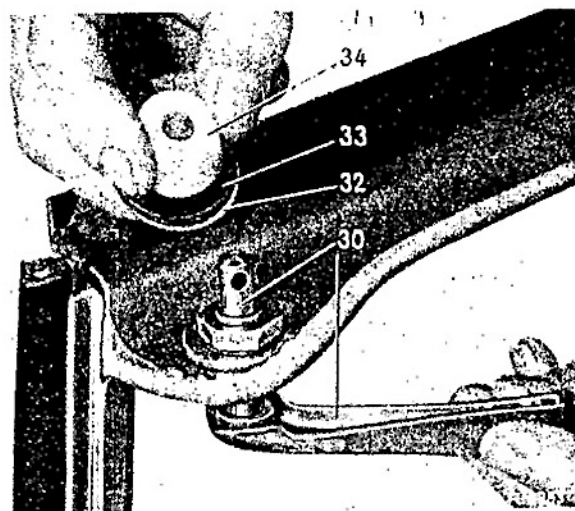


Fig. 79-10/2

- 30 Locking handle
- 32 Washer
- 33 Washer
- 34 Spacer ring

4. Pull the weatherstrip (16) out of the sealing rail (19) as far as the corner. Then unscrew and remove the sealing rail (19) (Fig. 79-10/3).

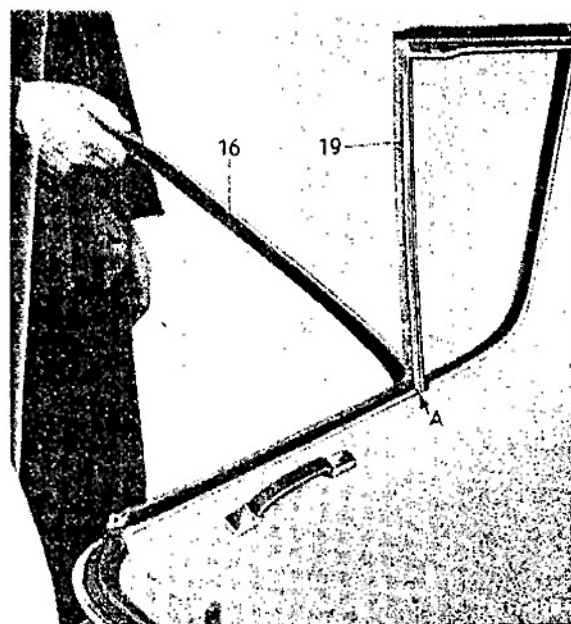


Fig. 79-10/3

- 16 Weatherstrip
- 19 Sealing rail

3. Remove protective cap (35), spacer ring (34) and washers (33) and (32) upward and remove the locking handle (30) downward (Figs. 79-10/1 and 2).

79-10/1

5. Unscrew the interior ornamental molding (25) and remove (Fig. 79-10/4).

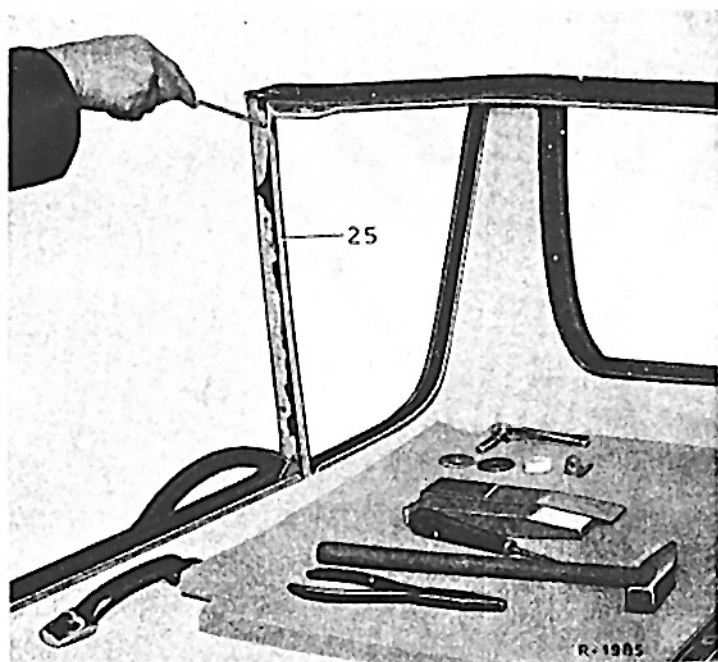


Fig. 79-10/4

25 Interior ornamental molding

6. Remove the window reveal molding (22) and (23) (Fig. 79-10/5).

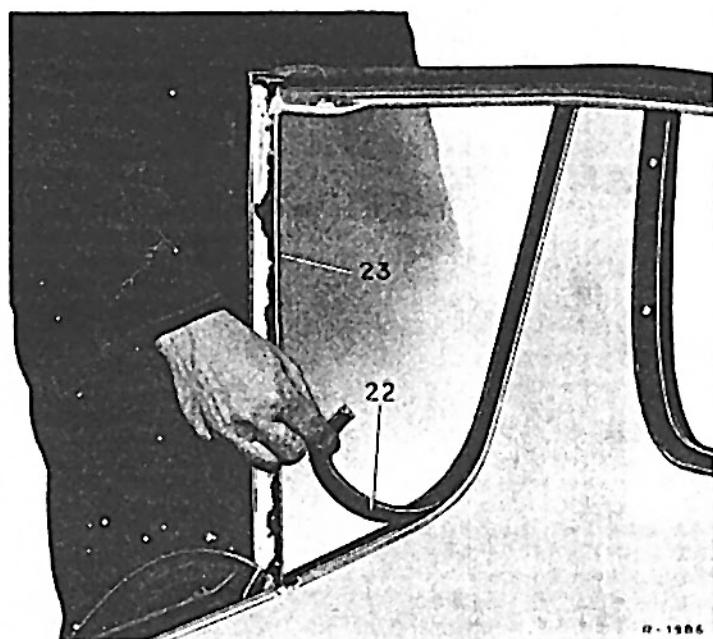


Fig. 79-10/5

22 Window reveal molding
23 Window reveal molding

7. Carefully lift the window glass (9) together with the rubber molding (8) over the ledge of the sealing rail (18) by means of a wooden or plastic wedge. Start at the point marked B (Fig. 79-10/6).

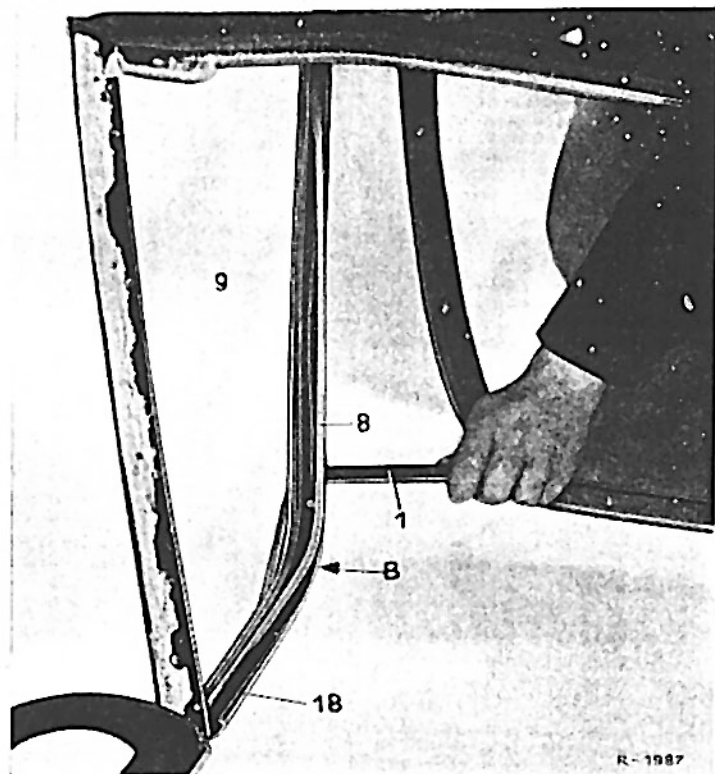


Fig. 79-10/6

1 Plastic wedge
8 Rubber molding
9 Window glass
18 Sealing rail

8. Remove the window glass (9) together with the rubber molding (8) downward (Figs. 79-10/7 and 8).

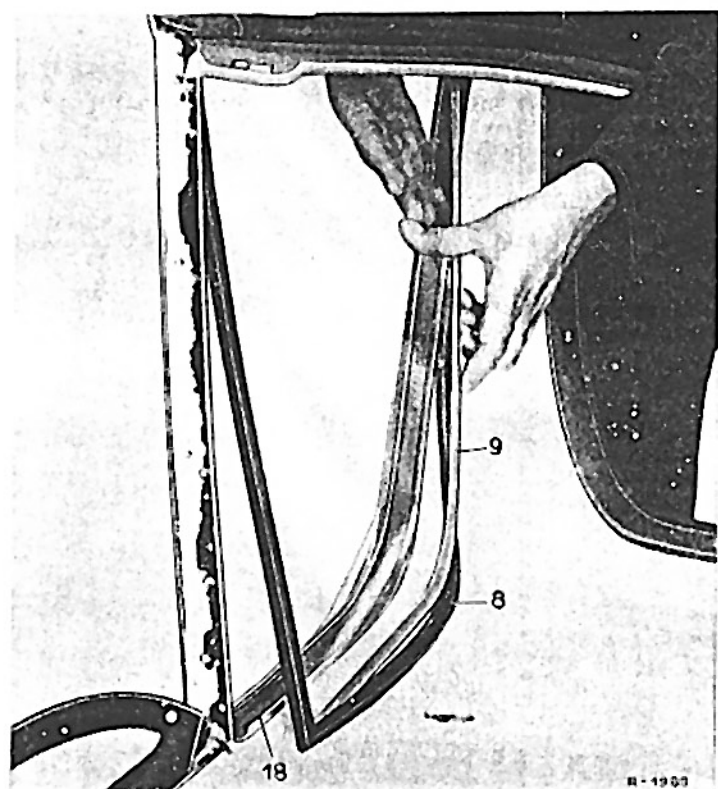


Fig. 79-10/7

8 Rubber molding
9 Window glass
18 Sealing rail

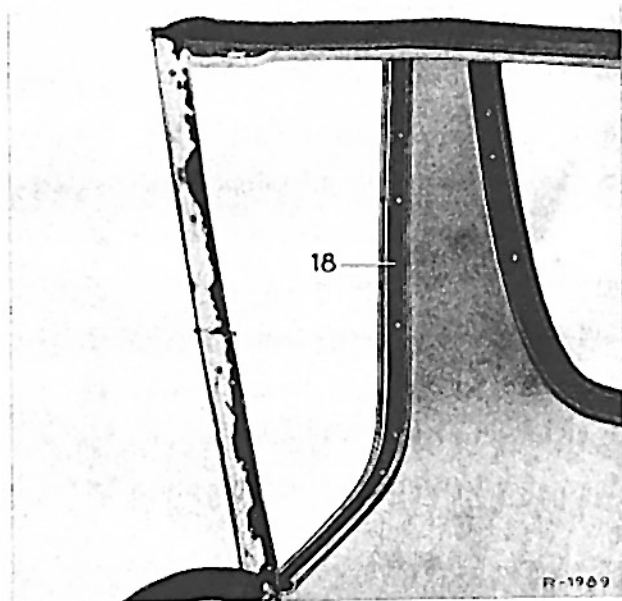


Fig. 79-10/8

13 Sealing rail

Installation:

9. Install the rubber molding (8) on the window glass (9) and apply a little adhesive to facilitate installation.

10. Install the window glass (9) together with the rubber molding (8) from below, push it upward as far as it will go, and lift it over the ledge of the sealing rail (18) by means of a flat wooden or plastic wedge applied at the point marked B (Figs. 79-10/8, 7 and 6).
11. If the rubber molding (8) should have been displaced during the operation move it into its proper position. Push the window glass toward the outside as far as it will go and install the window reveal moldings (22) and (23) (Fig. 79-10/5).
12. Screw on the interior ornamental molding (25) (Fig. 79-10/4).
13. Screw on the sealing rail (19). Coat the weatherstrip (16) with Dekalin adhesive at the corner A and press it into the sealing rail (19). Use Dekalin adhesive also to stick down the end of the weatherstrip (16) (Fig. 79-10/3).
14. Insert the locking handle (30). Install the washers (32) and (33), the spacer ring (34), and the protective cap (35), and fix into position by means of the pin (36) (Figs. 79-10/2 and 1).